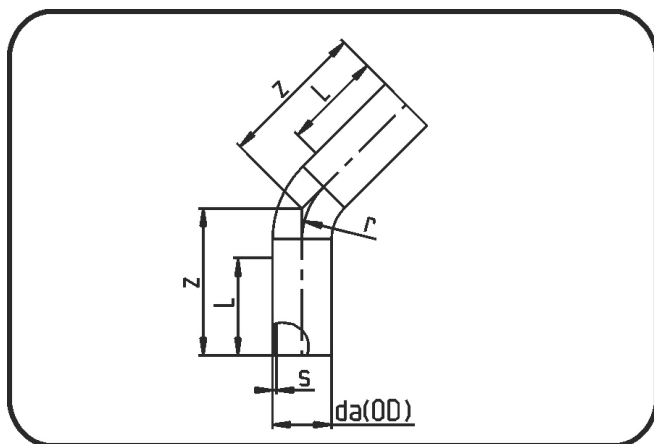


Sweep Bends



Code: 397

- Sweep Bend 45°
- radius 1.5 x OD
- formed out of pipe
- **Butt + E-fusion-welding**
- **PE 100-RC black**

Angle fixations are recommended for transport and storage at high temperatures (on request).

Dimension	Code	Detail	da(OD) mm	s mm	z mm	r mm	L mm	Weight
90	70.397.0090.17	90 SDR17 ISO S-8 10 bar	90	5,4	350	135	150	0.98
110	70.397.0110.17	110 SDR17 ISO S-8 10 bar	110	6,6	340	165	150	1.43
125	70.397.0125.17	125 SDR17 ISO S-8 10 bar	125	7,4	380	188	150	2.07
140	70.397.0140.17	140 SDR17 ISO S-8 10 bar	140	8,3	405	210	150	2.70
160	70.397.0160.17	160 SDR17 ISO S-8 10 bar	160	9,5	425	240	150	3.75
180	70.397.0180.17	180 SDR17 ISO S-8 10 bar	180	10,7	460	270	150	5.08
200	70.397.0200.17	200 SDR17 ISO S-8 10 bar	200	11,9	495	300	150	6.70
225	70.397.0225.17	225 SDR17 ISO S-8 10 bar	225	13,4	525	338	150	9.11
250	70.397.0250.17	250 SDR17 ISO S-8 10 bar	250	14,8	570	375	250	11.99
280	70.397.0280.17	280 SDR17 ISO S-8 10 bar	280	16,6	560	420	250	19.70
315	70.397.0315.17	315 SDR17 ISO S-8 10 bar	315	18,7	710	473	450	25.00
355	70.397.0355.17	355 SDR17 ISO S-8 10 bar	355	21,1	710	533	450	30.20
400	70.397.0400.17	400 SDR17 ISO S-8 10 bar	400	23,7	865	600	550	48.10
450	70.397.0450.17	450 SDR17 ISO S-8 10 bar	450	26,7	900	675	550	60.70
500	70.397.0500.17	500 SDR17 ISO S-8 10 bar	500	29,7	1.000	750	600	82.90
560	70.397.0560.17	560 SDR17 ISO S-8 10 bar	560	33,2	1.070	840	650	119.00
630	70.397.0630.17	630 SDR17 ISO S-8 10 bar	630	37,4	1.000	955	350	170.00
90	70.397.0090.11	90 SDR11 ISO S-5 16 bar	90	8,2	350	135	150	1.42
110	70.397.0110.11	110 SDR11 ISO S-5 16 bar	110	10	340	165	150	2.07
125	70.397.0125.11	125 SDR11 ISO S-5 16 bar	125	11,4	380	188	150	3.06
140	70.397.0140.11	140 SDR11 ISO S-5 16 bar	140	12,7	405	210	150	3.96
160	70.397.0160.11	160 SDR11 ISO S-5 16 bar	160	14,6	425	240	150	5.54
180	70.397.0180.11	180 SDR11 ISO S-5 16 bar	180	16,4	460	270	150	7.49
200	70.397.0200.11	200 SDR11 ISO S-5 16 bar	200	18,2	495	300	150	9.88
225	70.397.0225.11	225 SDR11 ISO S-5 16 bar	225	20,5	525	338	150	13.36
250	70.397.0250.11	250 SDR11 ISO S-5 16 bar	250	22,7	570	375	250	17.66
280	70.397.0280.11	280 SDR11 ISO S-5 16 bar	280	25,4	560	420	250	29.10

Dimension	Code	Detail	da(OD) mm	s mm	z mm	r mm	L mm	Weight
315	70.397.0315.11	315 SDR11 ISO S-5 16 bar	315	28,6	710	473	450	36.80
355	70.397.0355.11	355 SDR11 ISO S-5 16 bar	355	32,2	710	533	450	46.00
400	70.397.0400.11	400 SDR11 ISO S-5 16 bar	400	36,3	865	600	550	58.50
450	70.397.0450.11	450 SDR11 ISO S-5 16 bar	450	40,9	900	675	550	82.60
500	70.397.0500.11	500 SDR11 ISO S-5 16 bar	500	45,4	1.000	750	600	113.10
560	70.397.0560.11	560 SDR11 ISO S-5 16 bar	560	50,8	950	877	350	175.00
630	70.397.0630.11	630 SDR11 ISO S-5 16 bar	630	57,2	1.000	955	350	194.00